

Ind B1

- a tool main body in which abrasive grains such as diamond powders or the like are adhered to at least a portion of the outer surface in the axial direction and that portion consists of a grinding portion; and

[illegible]

3. The grinding tool according to Claim 2, wherein

4. The grinding tool according to Claim 3, wherein a male screw portion to be screwed into the female screw portion of the tool main body is provided on the outer surface of the front portion, and an expanding head to be press-fitted into the grinding portion is provided in the rear portion.

5. The grinding tool according to Claims 1, 2, 3, or 4, wherein the working member is provided with a grinding reamer and rotating brush.

6. The grinding tool according to Claims 2, 3, or 4, wherein the inner surface of the grinding portion is constituted by a taper surface which has a diameter which is gradually reduced toward the rear end side, and an expanding member that expands the grinding portion by operating an expanding head press-fitted in the grinding portion in the axial direction.

SUB A1

ADD A2

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